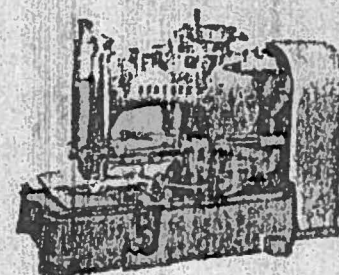


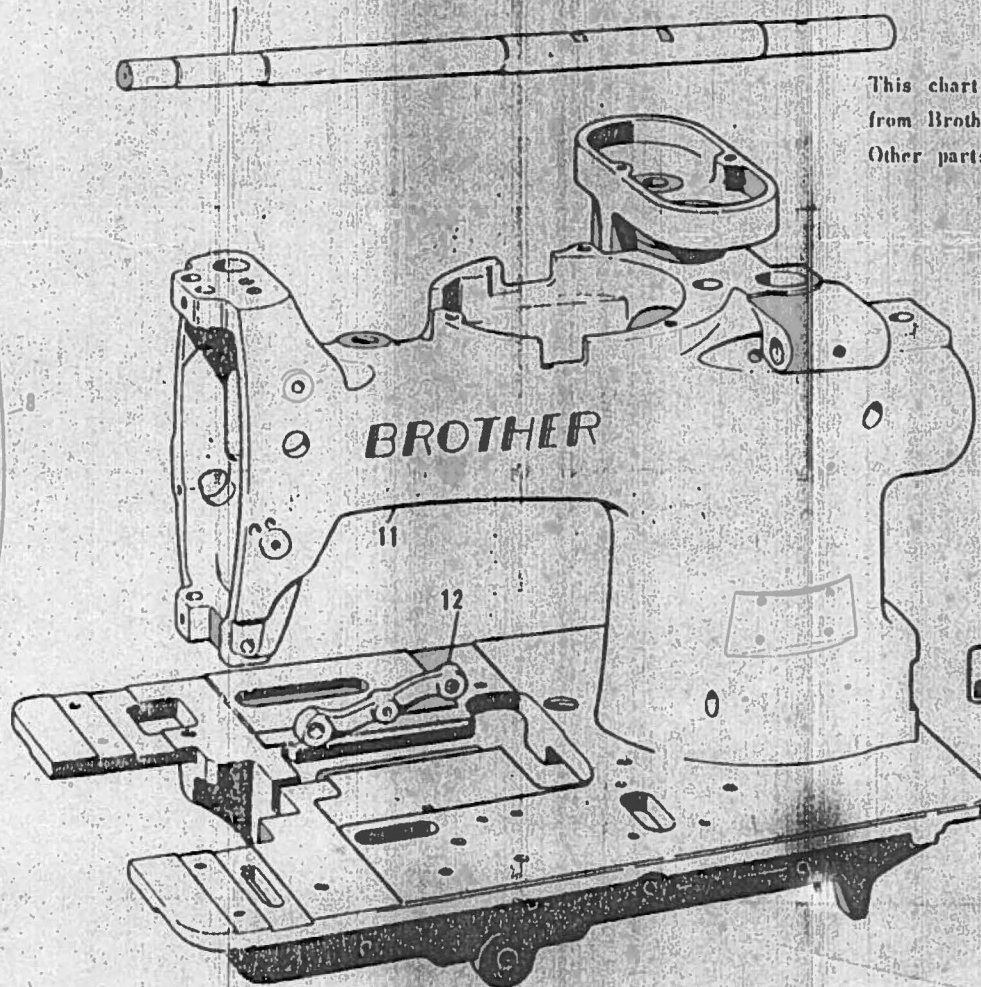
DL1-B813



USE 812
PARTS BOOK

D 813-1

A

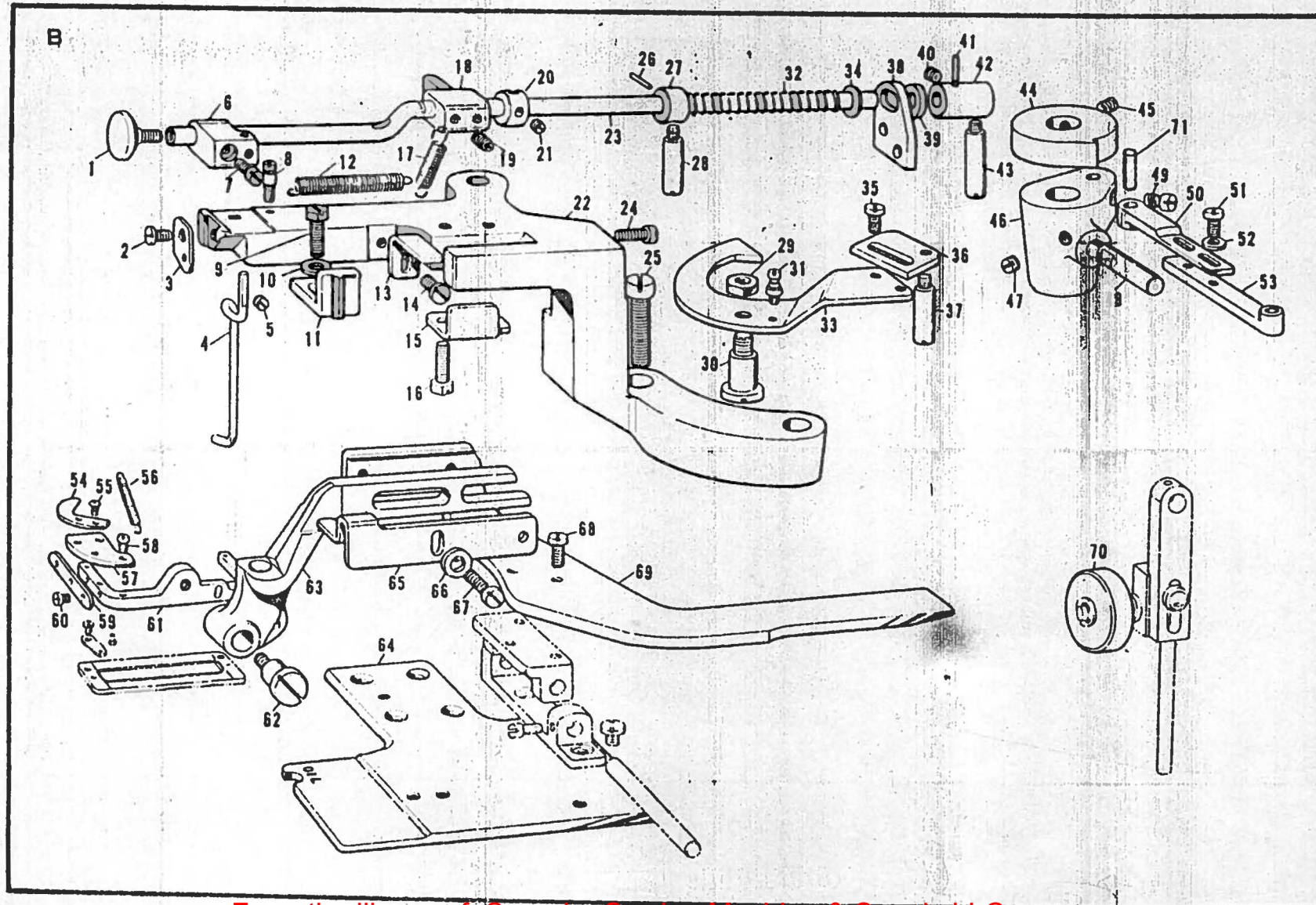


This chart shows the different parts
from Brother mod. D 813-1.
Other parts are same as D 812.

B 813-2

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B 813-3



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B813-4

Ref.No.	Name of Parts	Qty	Parts No.	Assembly No.	Ref.No.	Name of Parts	Qty	Parts No.	Assembly No.
N-1	Presser Screw for N-23	1 pce.	115272-0-01	114638-0-01	N-46	Cord Guide Control Cam Bracket	1 pce.	114637-0-01	114635-0-01
N-2	Set Screw for N-3	1 pce.	100257-0-06		N-47	Set Screw for N-46	1 pce.	101706-0-01	
N-3	Cord Guide Spring Hanger Plate	1 pce.	114644-0-01		N-48	Cord Guide Control Stud	1 pce.	114690-0-01	
N-4	Cord Guide	1 pce.	114642-0-01		N-49	Set Screw for N-71	1 pce.	107459-0-01	
N-5	Set Screw for N-4	1 pce.	102716-0-02		N-50	Upper Cord Guide Bar	1 pce.	114636-0-01	
N-6	Cord Guide Holder Bracket	1 pce.	114641-0-01		N-51	Set Screw for N-50 & N-53	2 pcs.	105123-0-01	
N-7	Set Screw for N-6	1 pce.	105904-0-01		N-52	Washer for N-51	1 pce.	103847-0-00	
N-8	Spring Hanger Screw (1)	1 pce.	114657-0-01		N-53	Lower Cord Guide Bar	1 pce.	114694-0-01	
N-9	Set Bolt for N-11	1 pce.	114691-0-01		N-54	Cord Cutting Knife	1 pce.	114628-0-01	
N-10	Washer for N-9	1 pce.	107348-0-01		N-55	Set Screw for N-54	2 pcs.	104336-0-02	
N-11	Cord Guide Position Cam	1 pce.	114646-0-01		N-56	Cord Clamping Spring	1 pce.	114630-0-01	114625-0-01
N-12	Spring for N-33	1 pce.	114658-0-01		N-57	Cord Cutting knife plate	1 pce.	114688-0-01	
N-13	Cord Guide Bracket	1 pce.	114647-0-01		N-58	Set Screw for N-57	2 pcs.	100393-0-05	
N-14	Set Screw for N-13	1 pce.	100257-0-06		N-59	Cord Clamping Spring Plate	1 pce.	114629-0-01	
N-15	Cord Guide Adjusting Plate	1 pce.	114654-0-01		N-60	Set Screw for N-59	2 pcs.	100393-0-05	
N-16	Set Bolt for N-15	2 pcs.	114691-0-01		N-61	Supporter for Upper Clamping Foot	1 pce.	114627-0-01	
N-17	Spring for N-23	1 pce.	114643-0-01		N-62	Stud Screw for N-61	1 pce.	107405-0-01	
N-18	Cord Guide Position Pawl	1 pce.	114645-0-01		N-63	Clamp lever	1 pce.	177279-0-01	
N-19	Set Screw for N-18	2 pcs.	100388-0-01		N-64	Clamping Base Plate	1 pce.	114632-0-01	
N-20	Cord Guide Stopper Collar	1 pce.	115743-0-01		N-65	Cord Guide Lifter	1 pce.	114634-0-01	
N-21	Set Screw for N-20	2 pcs.	102716-0-02		N-66	Washer for N-67	2 pcs.	107348-0-01	
N-22	Cord Guide Base	1 pce.	114639-0-01		N-67	Set Screw for N-65	2 pce.	100086-0-01	
N-23	Cord Guide Connecting Rod	1 pce.	114640-0-00		N-68	Set Screw for N-69	3 pcs.	101629-0-02	
N-24	Set Screw for N-38	2 pcs.	100137-0-03		N-69	Clamp Lifter	1 pce.	114631-0-01	
N-25	Set Screw for N-22	2 pce.	107470-0-01		N-70	Clamp Lift Roller	1 pce.	114633-0-01	
N-26	Pin for N-27	1 pce.	114686-0-01		N-71	Stud pin	1 pce.	107458-0-01	
N-27	Set Collar for N-32	1 pce.	114648-0-01						
N-28	Stud for N-23	1 pce.	114649-0-01						
N-29	Nut for N-30	1 pce.	100022-0-02						
N-30	Stud Screw for N-33	1 pce.	114656-0-01						
N-31	Spring Hanger Screw (2)	1 pce.	114659-0-01						
N-32	Spring for N-23	1 pce.	114650-0-01						
N-33	Cam Device Lever	1 pce.	114655-0-01						
N-34	Washer for N-32	1 pce.	107175-0-01						
N-35	Set Screw for N-36	2 pcs.	105123-0-01						
N-36	Cord Guide Transverse Plate	1 pce.	114660-0-01						
N-37	Stud for N-36	1 pce.	114649-0-01						
N-38	Holder Plate for N-23	1 pce.	114651-0-01						
N-39	Washer for N-38	1 pce.	114685-0-01						
N-40	Set Screw for N-42	1 pce.	103108-0-01						
N-41	Pin for N-42	1 pce.	114686-0-01						
N-42	Set Collar	1 pce.	114652-0-01						
N-43	Stud Screw for N-42	1 pce.	115218-0-01						
N-44	Cord Guide Control Cam	1 pce.	114621-0-01	114635-0-01					
N-45	Set Screw for N-44	2 pcs.	100062-0-04						